

ABSTRACT

A water-soluble film for packaging a non-liquid product, a package employing the film, and methods of making the same, are disclosed. The film is made from a hydrolyzed copolymer of vinyl acetate and methyl acrylate in a range of from about 30 to about 95 percent by weight, modified starch in a range of from about 4 to about 30 percent by weight, plasticizer in a range of from about 5 to about 30 percent by weight, lubricant/release agent in a range of from about 0.0 to about 1.5 percent by weight, and surfactant in a range of from about 0.01 to about 1.5 percent by weight.

5